

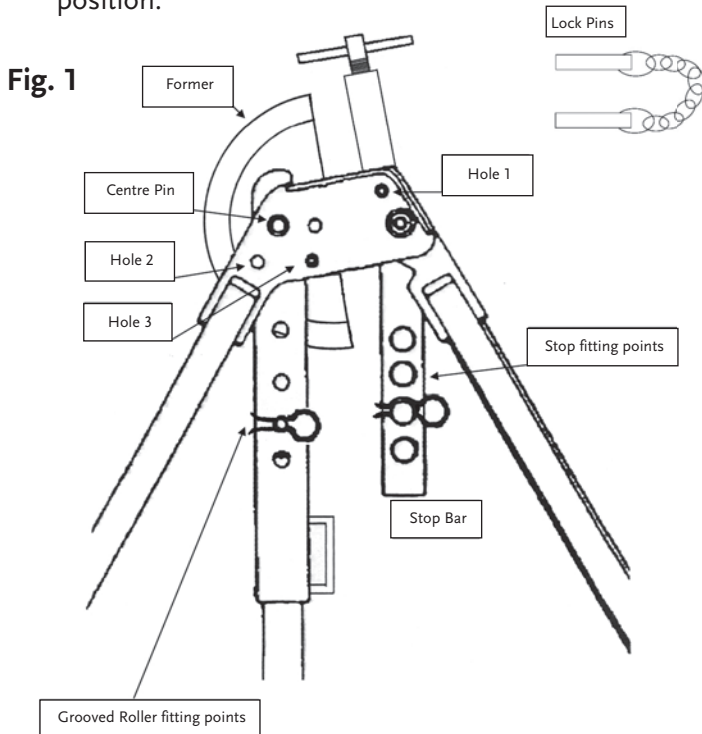
# NORSLO

## INSTRUCTION MANUAL FOR NORSLO CONDUIT PIPE BENDER - GCPB

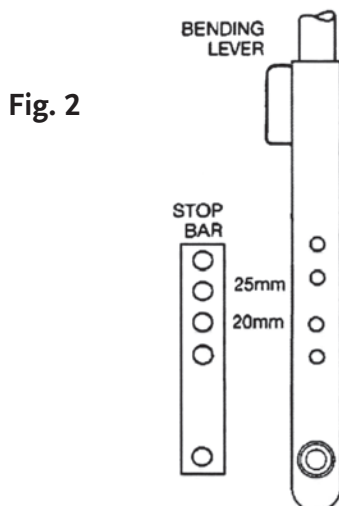
**Warning** this machine is designed to form 20 & 25mm steel conduit and should not be used for other materials. Only use 20 & 25mm steel conduit compliant with IEC 60614-2-1, BS4568.

### OPERATING

1. Open the stand to its fullest extent and insert locking pin 1 into hole 1 (Fig. 1) to secure the legs in the open position.



2. Bolt the vice in to position on top of the platform. Note the vice should only be used for cutting and threading of conduit.



3. Remove the bending lever locking pin 2 from hole 2 (see Fig. 1); ensure the grooved roller is fitted in the correct position (Fig. 2) for the conduit being formed.

4. Select the correct former for the conduit being formed, remove the centre pin (Fig. 1) and place the former into position, reinsert the centre pin ensuring it is fully inserted into both sides of the machines frame.
5. Lift the bending lever into the upright position and insert the lever locking pin 2 into hole 3 (Fig. 1).
6. Swing the stop bar into the upright position and insert the stop in to the correct hole for the conduit size being formed.
7. Push the conduit into the machine so it passes under the stop ensuring the conduit is fitted into the groove of the former and it passes under the grooved roller.
8. Check the length of the tube after the bend point to ensure it will not touch the floor when the bend is complete, the maximum length of tube is 800mm.
9. Fit the extension bar on to the bending lever, for safety the extension bar should only be fitted when forming conduit.
10. If there is insufficient clearances to form the conduit downwards, an upwards form can be carried out remove the conduit from the machine. Remove the extension bar from the bending lever if fitted, release the bending lever and swing it and the stop bar downwards, move the stop one position up and reinsert the conduit.

### TRANSPORTATION

When transporting the machine lock the bending lever into position by pushing locking pin 2 into hole 2 (Fig. 1). Remove the leg locking pin 1 (Fig. 1) and fold up the machine and reinsert the locking pin 1 in to hole 1 to hold the legs in the locked position.

**GUARANTEE**  
Your Norslo Conduit Pipe Bender is guaranteed for 12 months from the date of purchase. Please retain receipt as proof of purchase.

**PLEASE KEEP THESE INSTRUCTIONS SAFE FOR FUTURE REFERENCE**



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